
TYPE	Two-component acid curing primer.
USE	For all types of wood and fibreboards. Well fitted for line-application. Only for interior use.
SPECIAL PROPERTIES	Fast drying. Very good filling properties. Good sanding properties. No aromatics. Low formaldehyde emission.

TECHNICAL DATA

Gloss (60°)	Matt
Delivery viscosity	60-65 s, DIN-cup 4, 20 °C
Specific density	1.20-1.24 kg/l
Solids	Approx. 60 % by weight Approx. 43 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Storage: See label.
Mixing ratio	9 % by weight HARDENER 1399-12. 12 % by volume
Pot life	24 hours when thinned to 20 s DIN 4, 20 °C
System	To be top coated with Acid Curing coating or TEKNOCOAT 1678-1X, 100-120 g/m ² . Water borne topcoat is not recommended. Highest recommended amount applied, 300 g/m ² .

DIRECTIONS FOR USE

Application method	Conventional-, airless- and automatic spraying. Curtain coating.		
Drying		<u>20 °C</u>	<u>50 °C</u>
	Dry for handling	1 hours	30-45 min.
	Dry for stacking	4-6 hours	1 hours
Hardener	HARDENER 1399-12.		
Thinner	TEKNOSOLV 1135-93.		
Cleaning	TEKNOSOLV 1135-93.		

HEALTH AND SAFETY See Safety Data Sheet.